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AN ISO/IEC 17025 ACCREDITED MATERIAL TESTING LAB

UNIT - II, W 361, TTC INDUSTRIAL AREA, MIDC, RABALE, NAVI MUMBAI - 400 701, INDIA.

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CHEM.T / 296 & MECH.T / 297
ELEC.T / 2293

TEST REPORT

Customer: Akshar Brass Industries Plot No: 4027, GIDC, Phase-III, Dared, Jamnagar – 361004. Gujarat, India.	ELCA ID: E-378 to E388 Dated: 25/02/2015
	Received via Customer Document : ABI/415/14-15 DT: - 25/01/2015

Sample Description:

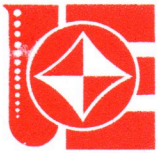
Brass Cable Glands: Armoured – BW Cable Gland Sizes

ELCA ID No.	Cable Gland Size	Identification Mark of sample
E-378	BW 20S	CABTEK BS6121 PT-1
E-379	BW 20L	CABTEK BS6121 PT-1
E-380	BW 25L	CABTEK BS6121 PT-1
E-381	BW 32L	CABTEK BS6121 PT-1
E-382	BW 40L	CABTEK BS6121 PT-1
E-383	BW 50S	CABTEK BS6121 PT-1
E-384	BW 50L	CABTEK BS6121 PT-1
E-385	BW 63S	CABTEK BS6121 PT-1
E-386	BW 63L	CABTEK BS6121 PT-1
E-387	BW 75S	CABTEK BS6121 PT-1
E-388	BW 75L	CABTEK BS6121 PT-1

Standards Applied:

BS EN 50262:1999	Cable Glands for Electrical Installations
IEC 62444: 2010	Cable Glands for Electrical Installations

Sampling: 3 samples of the largest and smallest; and 1 sample of all other sizes of the same family/series.**BS EN 50262:1999 Clause 5.4** All samples were pre-conditioned in an oven at temperature 85°C for 168 hours followed by 24 hours at temperature (20±5)°C and Relative Humidity (50±10)%.

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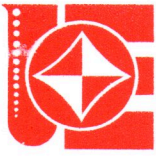
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ELEC.T / 2293Continuation Sheet of Test report No: E-378 to E-388**TEST FOR CABLE ANCHORAGE TEST****Test Standard:** BS EN 50262:1999 Clause 9.3 and IEC 62444:2010, Clause 9.4 **Test Date:** 19.02.2015

Elca No.	Applied Weight for Cable Anchorage Test (N)	Acceptance Criteria as per Specification	Observation	Results
E-378	130	Displacement shall not exceed 2 mm	No displacement observed	Satisfactory
E-379	140	Displacement shall not exceed 2 mm	No displacement observed	Satisfactory
E-380	250	Displacement shall not exceed 2 mm	No displacement observed	Satisfactory
E-381	250	Displacement shall not exceed 2 mm	No displacement observed	Satisfactory
E-382	250	Displacement shall not exceed 2 mm	No displacement observed	Satisfactory
E-383	350	Displacement shall not exceed 2 mm	No displacement observed	Satisfactory
E-384	400	Displacement shall not exceed 2 mm	No displacement observed	Satisfactory
E-385	400	Displacement shall not exceed 2 mm	No displacement observed	Satisfactory
E-386	400	Displacement shall not exceed 2 mm	No displacement observed	Satisfactory
E-387	450	Displacement shall not exceed 2 mm	No displacement observed	Satisfactory
E-388	450	Displacement shall not exceed 2 mm	No displacement observed	Satisfactory



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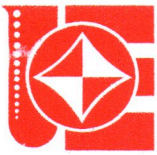
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Continuation Sheet of Test report No: E-378 to E-388

TEST FOR RESISTANCE TO IMPACT (Category 7)

Test Standard: BS EN 50262:1999 Clause 9.4 and IEC 62444:2010, Clause 9.5 **Test Date:** 17.02.2015

ELCA No.	Striking Element Weight (Kg)	Drop Height (Meter)	Test Temperature (°C)	Observation	Remarks
E-378	1	1	-25	No cracks or damages found on impact areas.	Satisfactory
E-379	1	1	-25	No cracks or damages found on impact areas.	Satisfactory
E-380	1	1	-25	No cracks or damages found on impact areas.	Satisfactory
E-381	1	1	-25	No cracks or damages found on impact areas.	Satisfactory
E-382	1	1	-25	No cracks or damages found on impact areas.	Satisfactory
E-383	1	1	-25	No cracks or damages found on impact areas.	Satisfactory
E-384	1	1	-25	No cracks or damages found on impact areas.	Satisfactory
E-385	1	1	-25	No cracks or damages found on impact areas.	Satisfactory
E-386	1	1	-25	No cracks or damages found on impact areas.	Satisfactory
E-387	1	1	-25	No cracks or damages found on impact areas.	Satisfactory
E-388	1	1	-25	No cracks or damages found on impact areas.	Satisfactory

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ELEC.T / 2293**TEST FOR RESISTANCE TO EXCESS TORQUE**

Test Standard: BS EN 50262:1999 Clause 9.5

Test Date: 11.02.2015

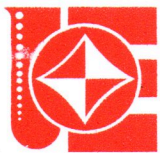
ELCA No.	Sample Description (Cable Gland)	Torque Applied (Nm)		Remarks
		Base Torque	1.5 x Base torque	
E-378	BW 20S	26	40	No Defects Observed. Acceptable
E-379	BW 20L	26	40	No Defects Observed. Acceptable
E-380	BW 25L	40	60	No Defects Observed. Acceptable
E-381	BW 32L	46	70	No Defects Observed. Acceptable
E-382	BW 40L	60	90	No Defects Observed. Acceptable
E-383	BW 50S	73	110	No Defects Observed. Acceptable
E-384	BW 50L	73	110	No Defects Observed. Acceptable
E-385	BW 63S	86	130	No Defects Observed. Acceptable
E-386	BW 63L	86	130	No Defects Observed. Acceptable
E-387	BW 75S	93	140	No Defects Observed. Acceptable
E-388	BW 75L	93	140	No Defects Observed. Acceptable

TEST FOR INGRESS PROTECTION (IP 2X TEST)

Test Standard: IEC 60529:2013

Test Date: 18.02.2015

Sr. No.	Name of the Test	IEC 60529 Standard Reference	Standard Specification	Equipment Used
1.	Protection against Solid Foreign object indicated by the first characteristic numerals IP 2X	Cl. 13.2	Full diameter of the probe shall not pass through any opening	Object probe 12.5 mm dia. Rigid Sphere.



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The IP test procedure is based on IEC 60529 (Degrees of Protection provided by enclosures IP Code)

Cable glands with specified mandrels were fitted into enclosures for test purpose. After completion of each test, sample was visually inspected.

S.no.	ELCA ID/ sample size	Name of test	Observations
1.	E-378 BW 20S	IP2x	Full diameter of probe did not pass through any opening.
2.	E-379 BW 20L	IP2X	Full diameter of probe did not pass through any opening.
3.	E-380 BW 25L	IP2X	Full diameter of probe did not pass through any opening.
4.	E-381 BW 32L	IP2X	Full diameter of probe did not pass through any opening.
5.	E-382 BW 40L	IP2X	Full diameter of probe did not pass through any opening.
6.	E-383 BW 50S	IP2X	Full diameter of probe did not pass through any opening.
7.	E-384 BW 50L	IP2X	Full diameter of probe did not pass through any opening.
8.	E-385 BW 63S	IP2X	Full diameter of probe did not pass through any opening.
9.	E-386 BW 63L	IP2X	Full diameter of probe did not pass through any opening.
10.	E-387 BW 75S	IP2X	Full diameter of probe did not pass through any opening.
11.	E-388 BW 75L	IP2X	Full diameter of probe did not pass through any opening.
Result: The cable glands satisfy the requirements of IP2X.			

-----END-----OF-----REPORT-----

Checked by:

for ELCA LABORATORIES

(Authorized Signatory)
N. Kalyan / Kartik Iyer
Proprietor/ C.E.O